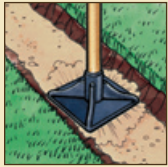
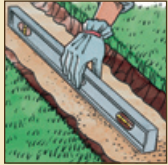




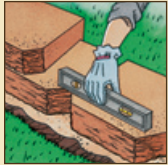
1. Stake Out/Remove Sod



2. Add & Compact Base



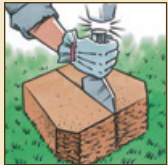
3. Level Base



4. Lay and Level Stones



5. Add Drainage Aggregate



6. Split Stones



7. Mark and Cut Cap



8. Glue Cap

Installation Instructions:

1. Begin by staking out the wall you are making. For curved sections, use a garden hose to lay out the wall line. Dig a trench along this line. The width of the trench should be twice the depth of the block you are using (if your block is 8" deep, make your trench 16" wide). If you are going to use one, two or three courses of block, make the trench deep enough to bury half of the first course. If you are going to use four courses of block, make the trench deep enough to bury the full first course.
2. Prepare the base by firmly compacting the soil in the bottom of the trench and placing 2" of paver base in the bottom of the trench. For walls over 24" in total wall height, a minimum 4" of compacted paver base must be used for leveling the base.
3. Level the surface in both directions with a carpenter's level.
4. Use your hammer and chisel to remove the rear lips from all stones used for the base course. Use string to align the back edges of the first course. Position the wall units side by side on the prepared base and level in both directions using your carpenter's level. Continue assembling additional courses by placing units in a staggered relationship to the course beneath (running bond), pulling each unit forward until the rear lip is securely in contact with the units below.
5. Place filter fabric directly behind the wall extending from the bottom of the base course to the middle top course. Backfill each course with drainage aggregate and extend 6" behind the wall. Compact. Organic soil or clay type soil is not recommended for backfill material.
6. To split a block use a hammer and chisel to score the block on all sides. Pound the chisel on the score line until the block splits. To build a 90 degree corner with Anchor retaining wall products you will need to use a circular saw with a masonry blade. Cut a 45 degree angle on each of two blocks. Cut from a front corner to the back of the block. Glue pieces together (with construction glue) so two block faces form the finished outside corner. Read and understand the operating manual before using a saw. **Always wear eye protection when splitting stones.**
7. For capping inside and outside curves, trim your caps to follow the radius of your wall. Place a cap at the beginning of the curve. Skip a space and place the next cap in the third position. Rest a cap on the top of the original two, aligning its face with the face of the wall. Mark the bottom of the cap along the edges as shown. Use a circular saw with a masonry blade to cut the marked cap. Place the cap. On a 90 degree corner wall, the caps need to be saw cut to achieve a 45 degree mitered corner.
8. Use an exterior concrete construction adhesive to secure the caps.

Materials Needed:



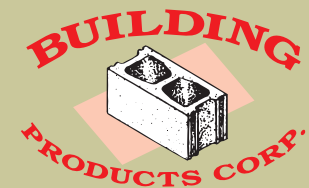
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PRODUCT INFORMATION



Building Products Corporation has provided great service, superior quality and innovative products to homeowners for over 50 years. Count on us for your next project. Create beautiful borders, garden planters and curved walls by yourself.

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XXXX 02/09



Anchor™ Aspen Stone®

RETAINING WALLS

A timeless face style and warm blended colors give Aspen Stone® Retaining Walls a handsome, rough-hewn appearance.



Retaining Wall Units	Aspen Stone	Cap
Approximate Dimensions*	4" x 11-5/8" x 7"	2-3/8" x 12" x 7-1/2"
Approximate Weight	22 lbs.	14 lbs.



Anchor™ Flores™

RETAINING WALLS

Beautifully textured, this single-piece product gives the look of multiple-piece, hand-assembled stone. The light-weight, easy-to-handle size makes this the perfect solution for small retaining walls, terraced walls and garden planters.



Retaining Wall Units	Flores	Cap
Approximate Dimensions*	4" x 12" x 7"	2" x 12" x 8"
Approximate Weight	22 lbs.	14 lbs.

How Many Blocks Do I Need?

Wall Height in Courses/Inches (above grade)	Wall Length in Feet								
	5'	10'	15'	20'	25'	30'	35'	75'	100'
1 Course / 6"	4	8	12	15	19	23	27	56	75
2 Courses / 12"	8	15	23	30	38	45	53	112	150
3 Courses / 18"	12	23	34	45	56	68	79	168	224
4 Courses / 24"	15	30	45	60	75	90	105	224	299
5 Courses / 30"	19	38	56	75	94	112	131	280	374
6 Courses / 36"	23	45	68	90	112	135	157	336	448

*If the section is one, two or three courses high, **bury one-half of the first course for any size wall.** If the section is four courses or higher, the full first course must be buried. Given heights assume no slope below or above the wall, no surcharge loads, and a compacted backfill zone.



How Many Blocks Do I Need?

Wall Height in Courses/Inches (above grade)	Wall Length in Feet								
	5'	10'	15'	20'	25'	30'	35'	75'	100'
1 Course / 4"	6	11	16	21	26	31	36	76	102
2 Courses / 8"	11	21	31	41	51	61	71	152	203
3 Courses / 12"	16	31	46	61	76	91	107	228	304
4 Courses / 16"	21	41	61	81	102	122	142	304	405
5 Courses / 20"	26	51	76	102	127	152	177	379	506
6 Courses / 24"	31	61	91	122	152	182	213	455	607

*If the section is one, two or three courses high, **bury one-half of the first course for any size wall.** If the section is four courses or higher, the full first course must be buried. Given heights assume no slope below or above the wall, no surcharge loads, and a compacted backfill zone.

Anchor™ Hampton Stone Cut™

RETAINING WALLS

The single-piece Hampton Stone Cut™ product offers a neat, orderly appearance softened by rounded edges.



Retaining Wall Units	Hampton Stone Cut	Cap
Approximate Dimensions*	4" x 12" x 7"	3-5/8" x 15-5/8" x 12"
Approximate Weight	22 lbs.	55 lbs.

How Many Blocks Do I Need?

Wall Height in Courses/Inches (above grade)	Wall Length in Feet								
	5'	10'	15'	20'	25'	30'	35'	75'	100'
1 Course / 4"	6	11	16	21	27	32	37	79	105
2 Courses / 8"	11	21	32	42	53	63	73	157	209
3 Courses / 12"	16	32	47	63	79	94	110	235	313
4 Courses / 16"	21	42	63	84	105	125	146	313	417
5 Courses / 20"	27	53	79	105	131	157	183	391	521
6 Courses / 24"	32	63	94	125	157	188	219	469	625

*If the section is one, two or three courses high, **bury one-half of the first course for any size wall.** If the section is four courses or higher, the full first course must be buried. Given heights assume no slope below or above the wall, no surcharge loads, and a compacted backfill zone.